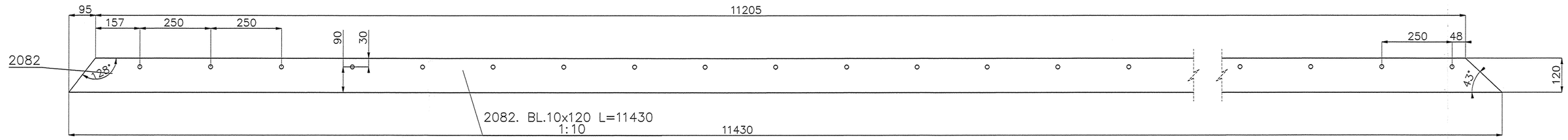

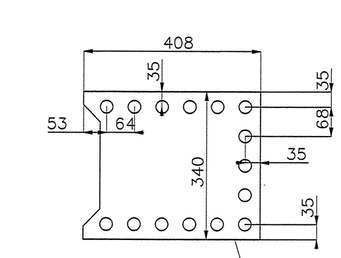

2025. BL.40x340 L=408
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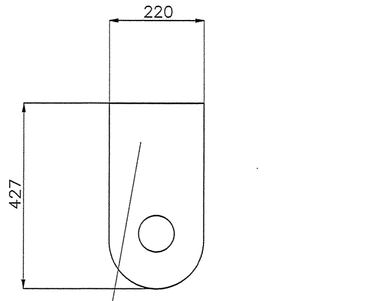
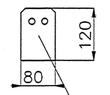
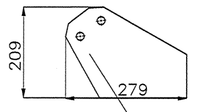


2007. BL.20x220 L=427
1:10

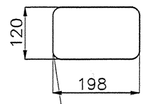
2013. BL.3x48 L=180
1:10



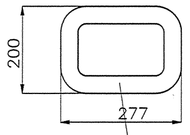
2008. BL.10x80 L=120
1:10



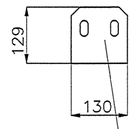
2663. BL.10x209 L=279
1:10



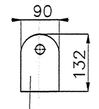
2014. BL.3x120 L=200
1:10



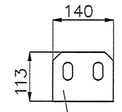
2029. BL.6x200 L=280
1:10



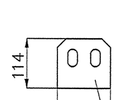
2112. BL.10x129 L=130
1:10



2107. BL.20x90 L=132
1:10



2114. BL.10x113 L=140
1:10



2113. BL.10x114 L=123
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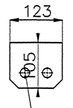
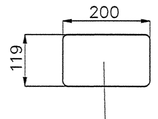
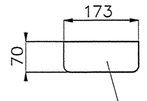


2056. BL.10x105 L=123
1:10



2078. BL.3x120 L=200
1:10



2015. BL.3x70 L=180
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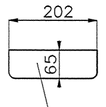
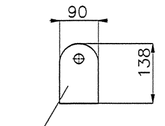
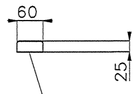


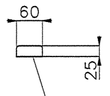
2077. BL.3x65 L=223
1:10



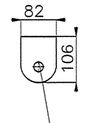
2106. BL.20x90 L=138
1:10



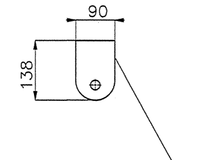
2076. BL.3x25 L=60
1:10



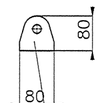
2076. BL.3x25 L=60
1:10



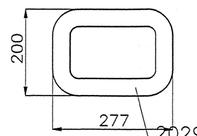
2080. BL.16x82 L=106
1:10



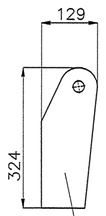
2106. BL.20x90 L=138
1:10



2070. BL.10x80 L=80
1:10



2029. BL.6x200 L=280
1:10



2662. BL.10x120 L=331
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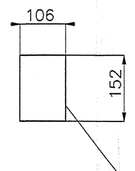

2032. BL.3x107 L=152
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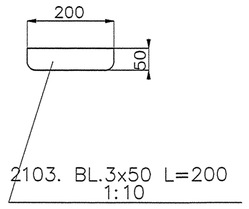
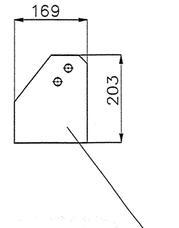
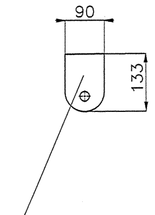


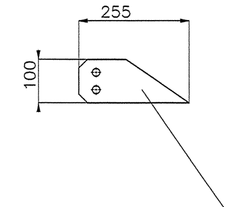
2103. BL.3x50 L=200
1:10



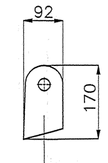
2104. BL.12x169 L=203
1:10



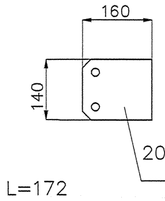
2109. BL.20x90 L=133
1:10



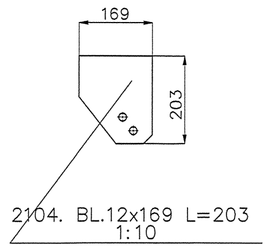
2111. BL.10x100 L=255
1:10



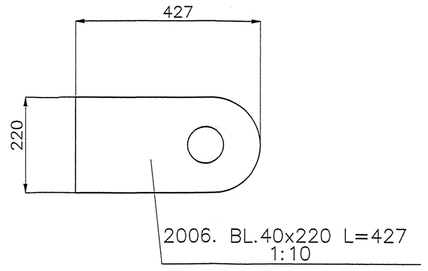
2665. BL.20x92 L=172
1:10



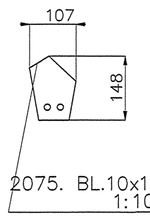
2028. BL.10x140 L=160
1:10



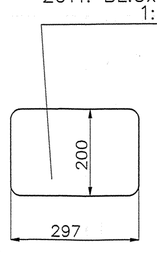
2104. BL.12x169 L=203
1:10



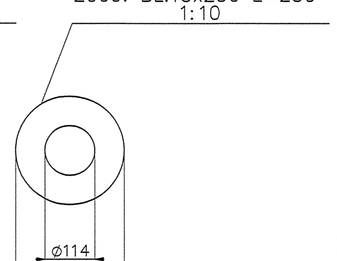
2006. BL.40x220 L=427
1:10



2075. BL.10x100 L=154
1:10



2011. BL.3x200 L=300
1:10



2009. BL.15x250 L=250
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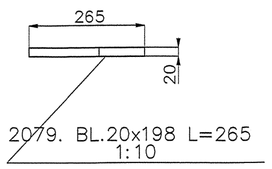
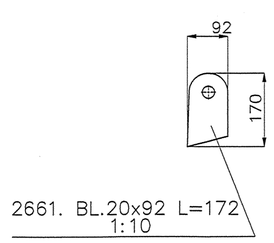
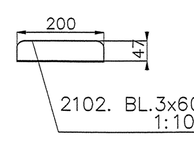


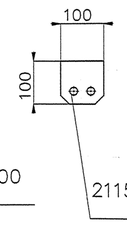
2079. BL.20x198 L=265
1:10



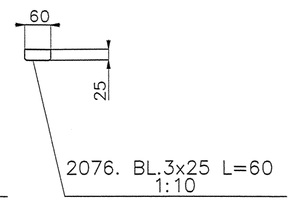
2661. BL.20x92 L=172
1:10



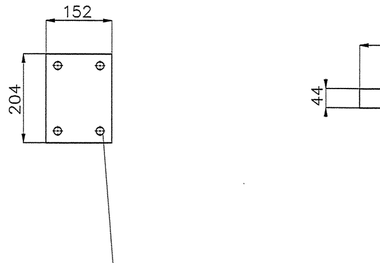
2102. BL.3x60 L=200
1:10



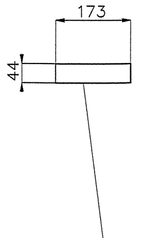
2115. BL.10x100 L=100
1:10



2076. BL.3x25 L=60
1:10



2018. BL.10x152 L=204
1:10



2016. BL.3x44 L=180
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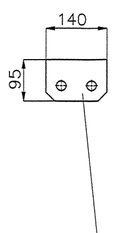
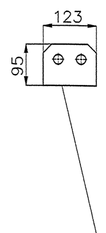
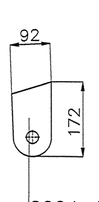


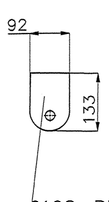
2055. BL.10x95 L=140
1:10



2057. BL.10x95 L=123
1:10



2664. BL.20x92 L=172
1:10



2108. BL.20x92 L=133
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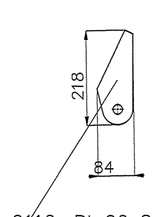

2110. BL.20x82 L=218
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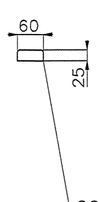

2076. BL.3x25 L=60
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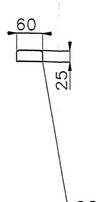

2076. BL.3x25 L=60
1:10

UWAGI:
1. Stal konstrukcyjna wg wykazu.
2. Klasa konstrukcji EXC3.
3. Kryterium akceptacji jakości spoin – Poziom B
4. Połączenia spawane – jeśli nie podano inaczej:
   - spoiny wykonać na długości przyległania,
   - spoiny czołowe wykonać na pełny przetop,
   - spoiny pachwinowe wykonać jako 0,7t, obustronne jako 0.5t
   - blachy czołowe łączyć ze stalą profilowaną spoiną V na pełny przetop.
5. Przygotowanie złącza do spawania wg zaleceń technologa zgodnie z PN-EN 1090-2 i norm powołanych z dostosowaniem do metody spawania.
6. Elementy złączne wg wykazu.
7. Spawać drutem proszkowym (SF-1A/ SM-1A).
8. Antykorozja – karta zabezpieczenia antykorozyjnego.
9. W razie konieczności zweryfikować długość śrub.
10. Rysunek rozpatrywać łącznie z rysunkiem zestawczym konstrukcji.

Zmiany rewizji:
–

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PROJEKT WYKONAWCZY – KONSTRUKCJA STALOWA

	Imię i Nazwisko	Nr uprawnień	Podpis
projektant:	mgr inż. Łukasz Dłucik	SLK/4903/POOK/13	
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